

PolyTmel[®] PROFI

Polyester putty, category : Long putties

DESCRIPTION AND USAGE

PolyTmel PROFI is soft surface two-compound putty intended for filling of dimensional work pieces, machine parts and large surfaces during the repairs of machine exteriors. PolyTmel PROFI is possible to use successfully also for filling of various metal products or iron castings. The putty has thinner consistence and it is very well workable. It is applicable also for straightening of disparities on wood (harder kinds), glass fiber, concrete, stone etc. The putty has excellent adhesion on various surfaces, good elasticity; it is easy applicable and excellent sand able.

ENVIRONMENT

The putty must not be used for filling places which are in direct contact with food and drinking water.

APPLICATION

Bonded surface must be without rust and old coatings. It is necessary to degrease the surface carefully, eventually to roughen with sanding paper:

- glass fibre – sanding paper P40
- steel, wood, cast-iron – sanding paper P60

HARDENING

The putty is hardened with hardener (P-initiator, yellow paste in tube) in weight ratio:
- 100 parts of putty : 2 parts of hardener – recommended ratio for temperature 23°C

POT LIFE

The putty is necessary to be used within 45 minutes after mixing with hardener at temperature 23°C and hardening ratio 100:2. Pot life can be extended at temperatures lower than 23°C (minimally 17°C) and shortened at higher temperatures. Modification of hardening ratio can partly eliminate temperature influence on pot life.

Hardening ratio:

- minimally 100 : 1 – pot life extended
- maximum 100 : 3 – pot life shortened

SANDING

The putty is sand able after 5 - 6 hours at temperature 23°C and hardening ratio 100:2. It is possible to achieve the shortening of this time by baking the putty at temperature about 60°C. Dry sanding is done with sanding paper P60 – P120, wet sanding with sanding paper P80 – P150. We recommend use the rotary or vibratory grindind machine.

UPPER COATINGS

It is possible to finish the filling with using of spray putty or filler. It is desirable to bake the putty in low-bake booth at temperature c. 60°C by the wet grinding. It is possible to use all common paint systems on the putty. The putty resists common baking temperatures 80 – 110°C.

TOOLS CLEANING

Dirty parts of tools for filling can be cleaned with thinner for polyester sealers. Only non-hardened putty can be cleaned.

STORAGE AND PACKAGING

It is necessary to ensure the temperature from +5°C to + 25°C and avoid direct solar radiation during storage and transport. Dash of the resin on the surface of putty is acceptable. We guarantee shelf life and quality of the product for 12 months.

Packaging:

- 2 kg, 5 kg, 10 kg – a can
- 3 kg – the can for the batcher

COLOUR

Gray

BKP GROUP, a. s.